

**B-21****FAST, LIQUID ABS CEMENT****PRODUCT DESCRIPTION**

Fast, liquid ABS cement.

**FIELD OF APPLICATION**

For joining pipes, sockets and fittings with interference fit in pressure and drainage systems. With special pipe brush for quick and easy application. Suitable for diameters  $\leq 160$  mm. Max. 10 bar (PN 10). Maximal tolerances 0.3 mm diametrical clearance / 0.2 mm press fit. Suitable for e.g. pipe systems conforming to EN 1455 and ISO15493 (ABS).

**PROPERTIES**

- Fast
- Liquid

**CERTIFICATES & STANDARDS**

Certificates	
<b>CE</b>	Adhesive for non-pressure thermoplastic piping systems in installations for the transport/disposal/storage of water (EN 14680).
<b>CE</b>	Adhesive for thermoplastic piping systems for fluids under pressure in installations for the transport/disposal/storage of water (EN 14814).
<b>UK CA</b>	Adhesive for non-pressure thermoplastic piping systems in installations for the transport/disposal/storage of water (EN 14680).
<b>UK CA</b>	Adhesive for thermoplastic piping systems for fluids under pressure in installations for the transport/disposal/storage of water (EN 14814).
Standards	
<b>EN 14680</b>	EN 14680: Meets requirements European standard 14680: Adhesive for non-pressure thermoplastic piping systems.
<b>EN 14814</b>	EN 14814: Meets requirements European standard 14814: Adhesive for thermoplastic piping systems for fluids under pressure.

**PREPARATION****Working Conditions:** Do not use in temperatures  $\leq +0^{\circ}\text{C}$ .**APPLICATION****Coverage:** Indication of the number of joints per 1 L:

Ø	32	40	50	63	75	90	110	125	160
#	700	500	300	200	140	100	70	55	35

**Directions for use:**

1. Cut pipes square, chamfer edges and deburr. 2. Clean surfaces with Griffon Cleaner and Cleaner Cloth. 3. Apply adhesive rapidly and evenly all around (4-6x) on both surfaces (pipe thickly, socket thinly). 4. Assemble joint immediately. Remove excess adhesive. Do not load the joint mechanically for the first 10 minutes. Close packaging immediately after use.

**Stains/residue:** Remove adhesive stains with Griffon Cleaner and Cleaner Cloth.

Our advice is based on extensive research and practical experience. However, in view of the large variety of materials and the conditions under which our products are applied, we assume no responsibility for the results obtained and/or any damage caused by the use of the product. Nevertheless, our Service Department is always at your disposal for any advice needed.

**B-21****FAST, LIQUID ABS CEMENT****TECHNICAL SPECIFICATIONS**

Chemical base:	Solution of PVC in a mixture of solvents
Chemicals resistance:	The chemical resistance of adhesive joints depends on the gap width, drying time, pressure, temperature, type and concentration of medium. The adhesive joint generally has the same chemical resistance as the material itself. Exceptions to this are a small number of very aggressive chemicals such as concentrated inorganic acids, caustic solutions and strong oxidants.
Colour:	Colourless
Density approx.:	0.88 g/cm <sup>3</sup>
Flash point:	K1 (<21°C)
Temperature resistance:	40 °C
Temperature resistance, peak load:	95 °C
Solid matter approx.:	19 %
Viscosity:	Liquid
Viscosity approx.:	375 mPa·s

Ø	16 – 63 mm		75 – 160 mm		16 – 160 mm
°C	5 BAR	10 BAR	5 BAR	10 BAR	NON PRESSURE
0°C - 5°C	8 hour	16 hour	24 hour	48 hour	8 hour
5°C - 15°C	4 hour	8 hour	12 hour	24 hour	4 hour
>15°C	2 hour	4 hour	6 hour	12 hour	2 hour

\* Curing time may vary depending on a.o. surface, product quantity used, humidity level and ambient temperature.

**STORAGE CONDITIONS**

Shelf life: At least 18 months after production.

Stored in unopened packaging between +5°C and +25°C.

Best Before Date (MM/YY): see packaging. Close packaging properly after use and store in a dry, cool, and frost-free location.

Limited shelf life after opening.

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